

**PELLA® RESERVE™** TRADITIONAL



**WOOD &  
ALUMINUM-  
CLAD WOOD  
WINDOWS  
& PATIO  
DOORS**

EXQUISITELY  
DESIGNED  
WINDOWS AND  
DOORS WITH  
UNPARALLELED  
HISTORICAL  
DETAILING.

NOW YOU SEE THEM, NOW YOU DON'T.  
Self-storing Integrated Rolscreen® retractable  
screens let in light, fresh air and nothing else.  
Close the windows and they roll out of sight.



## WHY YOU CAN TRUST PELLA

At Pella, we don't just create windows and doors. We innovate with purpose, design with passion, build with integrity and deliver with pride.

---

### RATED #1 BY HOMEOWNERS FOR INNOVATION<sup>1</sup>

We are continually striving to improve what we do and how we do it. That drive has earned us 150 patents and counting for amazing innovations. In 1925 we opened our doors with the patented Rolscreen® retractable screen, a time-tested innovation that is still one of our most desired features today.

---

### RATED #1 BY HOMEOWNERS FOR HIGHEST QUALITY<sup>1</sup>

We make products specifically for you with meticulous care and attention.

Our wood craftsmen have been honing their skills, on average, for over 14 years – that's longer than it takes for most to earn their PhD. And it doesn't stop there. Our product designs are tested to extremes, so you can trust them to perform. Door designs are opened and closed 100,000 times, and double-hung and casement window designs are tested at least 6,000 times.

---

### #1 LIMITED LIFETIME WARRANTY FOR WOOD WINDOWS AND PATIO DOORS<sup>2</sup>

You can feel confident in your investment. We pride ourselves on providing exceptional quality, exceeding expectations and going beyond requirements. That's why we stand behind all of our windows and patio doors with a limited lifetime warranty.<sup>3</sup>

<sup>1</sup> Study of homeowner perceptions of leading national brands. Study commissioned by Pella, 2019.

<sup>2</sup> Based on comparing written limited warranties of leading national wood window and wood patio door brands. See written limited warranties for complete details, including exceptions and limitations, at [pella.com/warranty](http://pella.com/warranty), or contact Pella Customer Service.

<sup>3</sup> See written limited warranties for complete details, including exceptions and limitations, at [pella.com/warranty](http://pella.com/warranty), or contact Pella Customer Service.





OUR DEDICATED  
TEAM IS PART OF  
YOUR PROJECT'S  
POTENTIAL. WE  
PROVIDE SOLUTIONS  
TO HELP COMPLETE  
YOUR PROJECT."

— ALAN PICKETT,  
PELLA ARCHITECTURAL  
SERVICES

## WHY CHOOSE WOOD?

Get the beauty and warmth of natural wood, our most customizable designs and exceptional energy efficiency. All Pella wood products are made with high-quality wood, metal and manufacturing processes, regardless of product line.

## EXCLUSIVE WOOD PROTECTION

Pella's exclusive EnduraGuard® wood protection is applied after the pieces have been cut and milled, but prior to final assembly, providing advanced protection against the elements.

## DESIGNED FOR LONG-LASTING DURABILITY

Intentional jamb-on-sill design helps seal the end grain of the wood and elevates it off the rough opening, reducing the potential to absorb moisture. For added strength and durability, our three-way corner joints are made up of mortise-and-tenon, metal fasteners and commercial adhesive.

## QUALITY EXTERIOR AND INTERIOR FINISHES

Extruded aluminum-clad exteriors feature through-style construction for exceptional durability and EnduraClad® finishes that resist fading and chalking. Interiors can be factory pre-finished to save time. Our prefinish is applied prior to final assembly and kiln-cured for a quality finish.



## #1 LIMITED LIFETIME WARRANTY FOR WOOD WINDOWS AND PATIO DOORS\*

You can be confident in your investment. At Pella, we are committed to designing and building wood products with exceptional quality and durability. This is supported by:

**ENDURAGUARD® WOOD PROTECTION**  
Advanced protection for wood against the effects of moisture, decay, stains from mold and mildew – as well as termite damage.

**EXTERIOR ALUMINUM CLADDING**  
Exceptionally durable aluminum cladding with EnduraClad® exterior finish helps protect windows and patio doors for years.

**INSULATING GLASS SEAL**  
A long-lasting insulating glass seal provides a clear view and exceptional energy efficiency.

\* Based on comparing written limited warranties of leading national wood window and wood patio door brands. See written limited warranty for details, including exceptions and limitations, at [pella.com/warranty](https://pella.com/warranty) or contact Pella Customer Service.



Winner of the 2019 Most Innovative Window from Window and Door Magazine



## EVERY DETAIL MATTERS

Created for those who refuse to settle for anything less than extraordinary, Pella Reserve products provide unparalleled historical detailing. From authentic hardware and a disappearing screen to sash lugs that allow tilting, we've thought of every detail.



## WHY CHOOSE PELLA® RESERVE™ – TRADITIONAL?

Revel in the authenticity and bring your design vision to life. Exuding the tenets of traditional designs, Pella Reserve products provide historical elements with uncompromised attention to detail.

### HISTORIC PUTTY PROFILE

Further your aesthetic with the putty profile, recreated with historically accurate angles – providing meaningful depth and a realistic shadow. Pella Reserve products offer the industry's deepest sash dimension.

### THROUGH-STILE CONSTRUCTION

Essential to the tradition of window making, butt joinery and through-stile construction create authentic proportions and emulate historic window design.

### INTEGRAL LIGHT TECHNOLOGY®

Featuring the industry's only foam spacer solution, Pella's Integral Light Technology helps capture the look of true-divided-light without sacrificing energy efficiency.

### AUTHENTIC HARDWARE

Complement your project with historically authentic spoon-lock window hardware. Our Antiek casement window hardware is inspired by period furniture to deliver authentic, traditional style. Add charm to patio doors with premium hardware created in collaboration with Baldwin®.

AVAILABLE IN THESE WINDOW AND PATIO DOOR STYLES:



Awning Window



Angle-Top Window



Bay or Bow Window



Casement Window



Corner Window



Double-Hung Window



Fixed Window



Single-Hung Window



Push-Out Casement Window



Sliding Patio Door



Hinged Patio Door



Bifold Patio Door



Multi-Slide Patio Door

Special shapes also available.

ACHIEVE YOUR VISION  
WITHOUT CONCESSIONS

TAILOR-MADE SOLUTIONS

Partner with Pella. From preliminary drawings to installation, Pella's expert team of architects, engineers, drafters and consultants can work to deliver custom window and door solutions for your project.

THROUGH-STILE CONSTRUCTION

Essential to the authenticity of traditional window making, historical accuracy is achieved by using through-stile construction and butt joinery.

INTEGRATED ROLSCREEN®

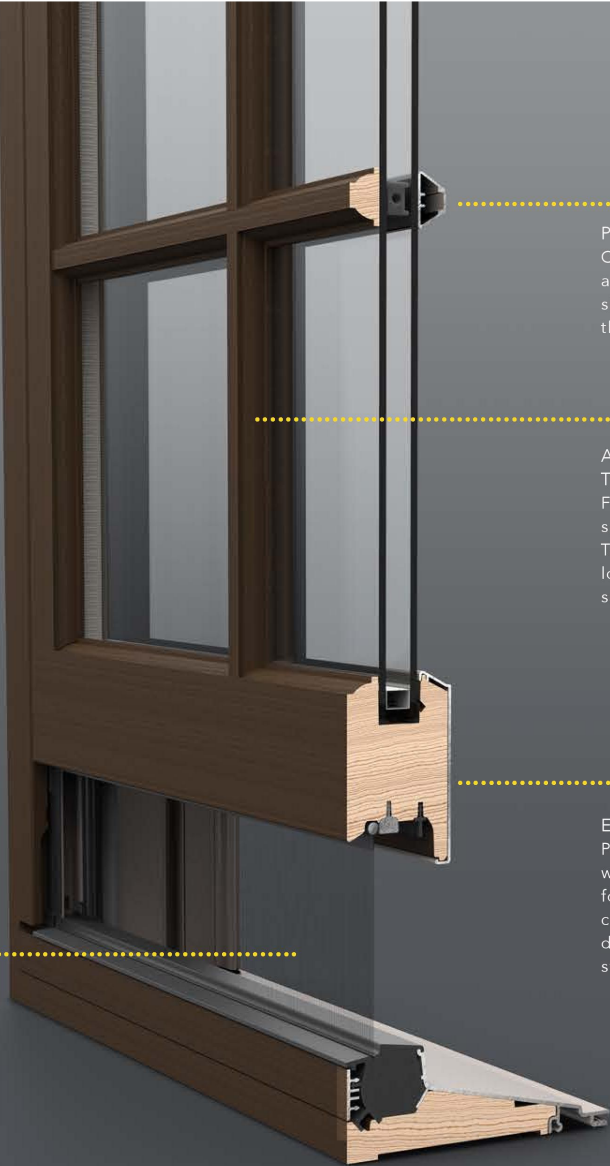
Winner of the 2019 Most Innovative Window from *Window and Door Magazine*, the Integrated Rolscreen retractable screen provides a cleaner, more polished look. The Integrated Rolscreen is a double- and single-hung screen that appears when you open the window, and rolls away, out of sight, when you close it.



**PUTTY GLAZE PROFILE**  
Our putty profile with historically accurate angles provides a realistic shadow. Pella® Reserve™ products offer the industry's deepest sash dimension.

**AUTHENTIC LOOK OF TRUE DIVIDED LIGHT**  
Featuring the industry's only foam spacer solution, our Integral Light Technology® grilles help capture the look of true-divided-light without sacrificing energy performance.

**EXTRUDED ALUMINUM EXTERIORS**  
Pella Reserve products are available with extruded aluminum-clad exteriors for exceptional durability. Create a custom exterior color to meet your design needs or choose from 27 standard color options.







**WE KNOW DETAILS  
MAKE ALL THE  
DIFFERENCE. THAT'S  
WHY PELLA FOCUSES  
ON THE HISTORICAL  
DETAILS TO DELIVER THE  
LEVEL OF AUTHENTICITY  
YOU DESIRE."**

— ALAN PICKETT,  
PELLA ARCHITECTURAL SERVICES

#### THE BEST OF BOTH WORLDS

The Integrated Rollscreen® is there when you need it and hidden when you don't. Stored safely inside the window when its closed the retractable screen gives a cleaner, more polished look and eliminates seasonal screen removal and storage.

SMITH  
FOUNDRIES  
BRIDGETOWN, NJ

COLORS & FINISHES

Wood Types

Choose the wood species that best complements your project's interior.

Custom solutions:



Pine



Douglas Fir



Mahogany



White Oak



Red Oak



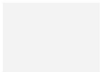
Cherry




Maple

Prefinished Pine Interior Colors


When you select pine, we can prefinish in your choice of four paint colors or eleven stains. Unfinished or primed and ready-to-paint are also available.




White




Bright White




Linen White




Artisan Greige




Natural Stain




Wheat Stain




Golden Oak Stain




Early American Stain




Provincial Stain




Dark Mahogany Stain




Red Mahogany Stain




Espresso Stain



Charcoal Stain




Skyline Gray Stain




Black Stain

Extruded Aluminum-Clad Exterior Colors


Our low-maintenance EnduraClad® exterior finish resists chalking and fading. Take durability further with EnduraClad Plus protective finish, which meets the industry's highest exterior coating standard to defend against chalking and fading.\*




White




Tan




Putty




Brown




Classic White




Vanilla Cream




Poplar White




Almond




Sand Dune




Honeysuckle




Fossil




Portobello




Deep Olive




Auburn Brown



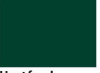
French Roast




Summer Sage




Hemlock




Hartford Green




Morning Sky Gray




Eldridge Gray




Iron Ore




Black




Naval




Stormy Blue



Real Red



Brick Red



Cranberry

Custom colors are also available.

\* EnduraClad Plus protective finish is not available with all colors. See your local Pella sales representative for availability.

WINDOW HARDWARE

Classic Collection

Get a timeless look with authentic styles in classic finishes.



Fold-away Crank  
Antiek



Spoon-Style Lock

Finishes:



Champagne



White



Brown



Matte Black



Oil-Rubbed Bronze



Satin Nickel



Bright Brass



Antique Brass

Essential Collection

Select from popular designs and finishes to suit every style.



Fold-away Crank



Cam-Action Lock

Finishes:



Champagne



White



Brown



Matte Black



Oil-Rubbed Bronze



Satin Nickel



Bright Brass

PATIO DOOR HARDWARE

Classic Collection

Choose timeless pieces, created in collaboration with Baldwin® Hardware, for a look that will never go out of style.

BALDWIN



Hinged & Bifold Patio Door Handle  
Locus | Virago



Sliding & Multi-Slide Patio Door Handle  
Ambrose



Multi-Slide Patio Door Handle<sup>1,2</sup>

Finishes:



Matte Black



Oil-Rubbed Bronze



Satin Nickel



Bright Brass



Antique Brass

Essential Collection

Elevate your style and transform your home with elegant selections.



Hinged & Bifold Patio Door Handle



Sliding Patio Door Handle



Multi-Slide Patio Door Handle<sup>1,2</sup>

Finishes:



Champagne



White



Brown



Matte Black



Oil-Rubbed Bronze



Satin Nickel



Bright Brass

Additional hardware collections available. Visit [pellaADM.com](https://pellaADM.com) for more information.

<sup>1</sup> Flush multi-slide handle is a Pella exclusive design.  
<sup>2</sup> Flush multi-slide handle is not available in Antique Brass, Champagne or Polished Nickel.

12


13




GRILLES

Grilles


Choose the look of true divided light, removable roomside grilles or make cleaning easier by selecting grilles-between-the-glass.




Putty Glaze  
Integral Light  
Technology<sup>1</sup> with  
Ogee Interior<sup>1</sup>  
5/8", 7/8" or 1-1/4"



Roomside  
Removable  
Grilles<sup>1</sup>  
3/4", 1-1/4" or 2"




Aluminum  
Grilles Between-  
The-Glass 3/4"




Ogee  
Integral Light  
Technology<sup>1</sup>  
7/8", 1-1/4" or 2"


Grilles-between-the-glass Interior Colors:<sup>2</sup>




White




Ivory




Tan<sup>3</sup>



Sand  
Dune



Putty<sup>3</sup>




Brown




Harvest




Morning  
Sky Gray



Brickstone



Cordovan



Black

GLASS

InsulShield®  
Low-E Glass

Advanced Low-E insulating dual-pane glass with argon<sup>4</sup>

Advanced Low-E insulating triple-pane glass with argon or krypton<sup>4,5</sup>

AdvancedComfort Low-E insulating dual-pane glass with argon<sup>4</sup>

NaturalSun Low-E insulating dual-pane glass with argon<sup>4</sup>

NaturalSun Low-E insulating triple-pane glass with argon or krypton<sup>4,5</sup>

SunDefense™ Low-E insulating dual-pane glass with argon<sup>4</sup>

SunDefense Low-E insulating triple-pane glass with argon or krypton<sup>4,5</sup>

Additional  
Glass Options

Laminated (non-impact-resistant)<sup>6,7</sup>, tinted<sup>4,6</sup> or obscure<sup>4,6</sup> glass also available on select products

STC (Sound Transmission Class)-improved dual-pane sound glass<sup>5,8</sup>

Impact-resistant glass<sup>5,6</sup>

ADDED PEACE OF MIND

Integrated  
Security  
Sensors

Choose optional, built-in security sensors powered by Insynctive® technology so you can monitor windows and doors while at home or away with the Pella Insynctive App.<sup>9</sup> Learn more at [pella.com/insynctive](https://pella.com/insynctive).

<sup>1</sup> Color-matched to your product's interior and exterior color.  
<sup>2</sup> Appearance of exterior grille color may vary depending on the Low-E insulating glass selection.  
<sup>3</sup> Only available with matching interior and exterior colors.  
<sup>4</sup> Optional high-altitude InsulShield Low-E glass is available with or without argon on select products.  
<sup>5</sup> Available on select products only. See your local Pella sales representative for availability.  
<sup>6</sup> Available with Low-E insulating glass with argon on select products.  
<sup>7</sup> For best performance, the laminated glass may be in the interior or exterior pane of the insulating glass, depending on the product.  
<sup>8</sup> Sound control glass consists of dissimilar glass thickness (3mm/5mm).  
<sup>9</sup> Requires the Pella Insynctive App on a smart device, an Insynctive Bridge and a wireless home internet router with internet connection.

A lifestyle photograph showing a man with a beard and short hair, wearing a light blue button-down shirt and dark trousers, sitting in a modern, light-colored armchair. He is holding and reading a book. To his right, a small, scruffy white dog with brown patches is sitting on another similar armchair, looking out the window. Between the two chairs is a small, round, gold-colored side table with a vase of white flowers, a small bowl, and some books. The background features three large, arched windows with dark frames, offering a view of a city skyline at dusk or dawn. The room has a dark grey wall and a light-colored wooden floor.

REVEL IN THE AUTHENTICITY  
Featuring the industry's only foam spacer  
solution, Pella's Integral Light Technology®  
grilles help capture the look of true-divided-  
light without sacrificing energy performance.

14

15